



# P arts Bulletin

Document No. GR1 #33  
Revised June, 2007

## Toaster Conveyor Gear Motors

### PART NUMBERS

R02.12.020.00 & R02.12.021.00

R02.12.024.00 & R02.12.025.00

The Hatco toaster conveyor gear motors, part numbers R02.12.020.00 (208Volt), R02.12.021.00 (240Volt), R02.12.024.00 (120 Volt) and R02.12.025.00 (240 Volt 50 Hz) are now permanently lubricated. These motors require **NO** additional lubrication.

**Note:** All fan blades are to be installed with the hub towards the outside of the toaster (Hub facing towards the motor).

### CAUTION

Failure to install the correct cooling fan could reduce the operating life of motor and possibly void the warranty.  
**TK & TRH Series** use the larger 3" (7.6 cm) fan blade.  
**TQ-300 & TQ-700 Series** use the smaller 2-1/2" (6.4 cm) fan blade.

If you have any questions, please do not hesitate to call our Parts and Service Team at 800-558-0607 or 414-671-6350.

Thank you,

The Hatco Parts & Service Team